



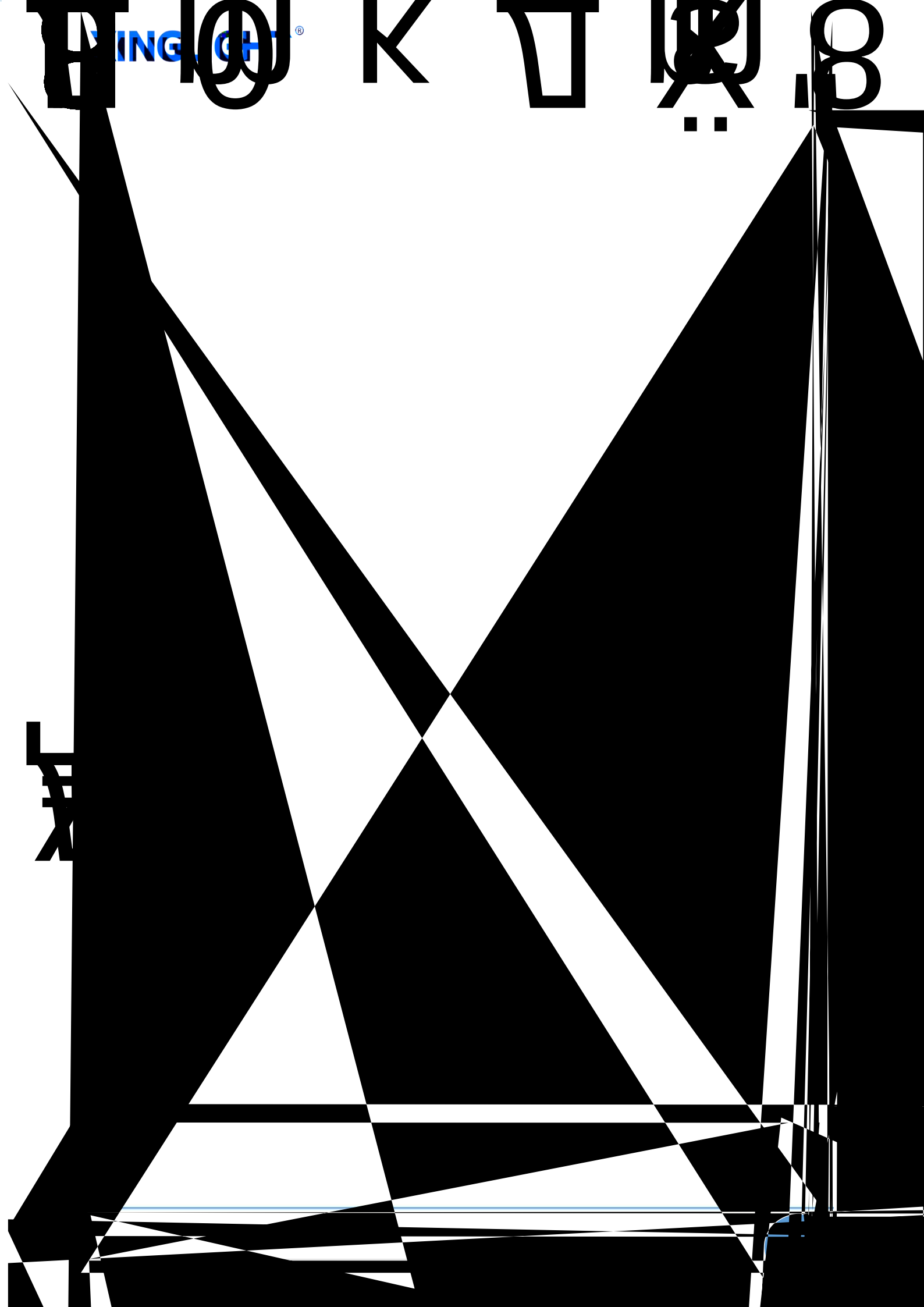


Fig.1 LED Positive voltage vs Positive current

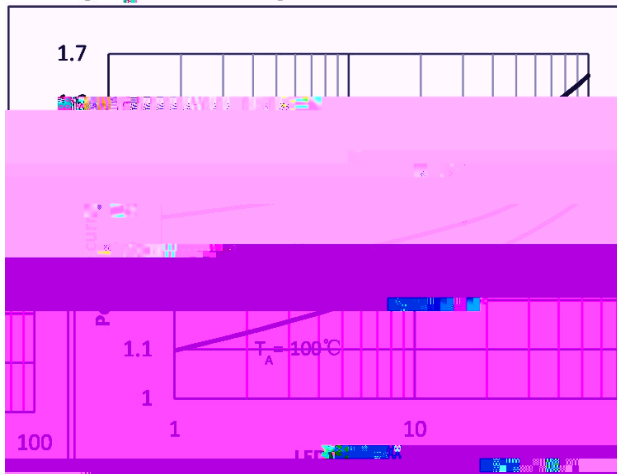


Fig.2 On-state characteristic

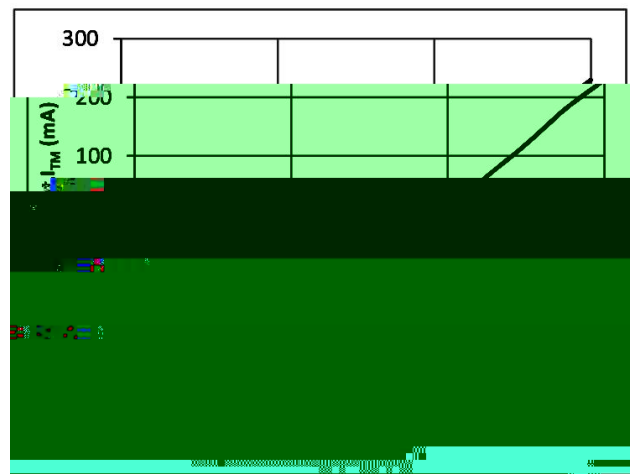


Fig.3 Trigger current vs Ambient temperature

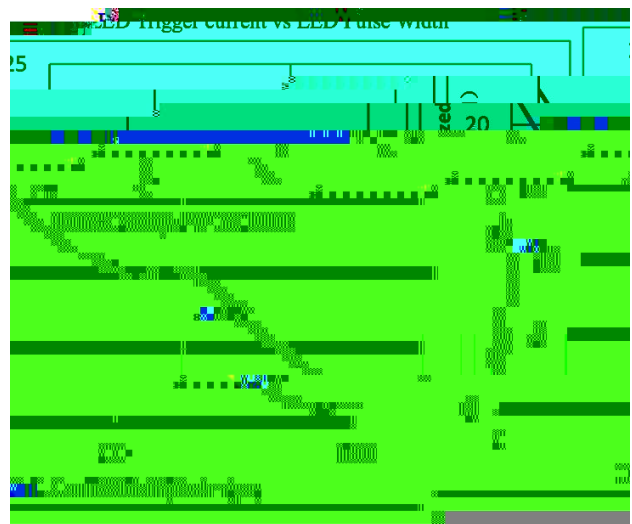
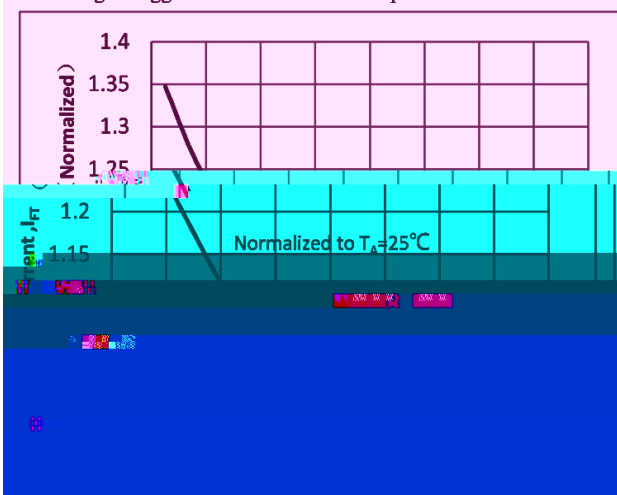


Fig.5 Holding current vs Temperature

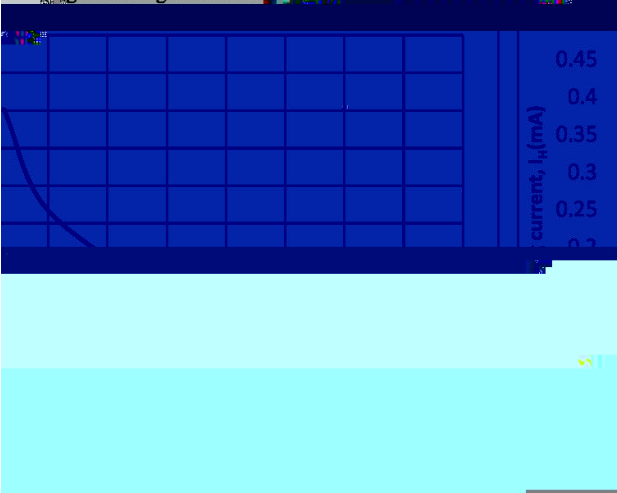
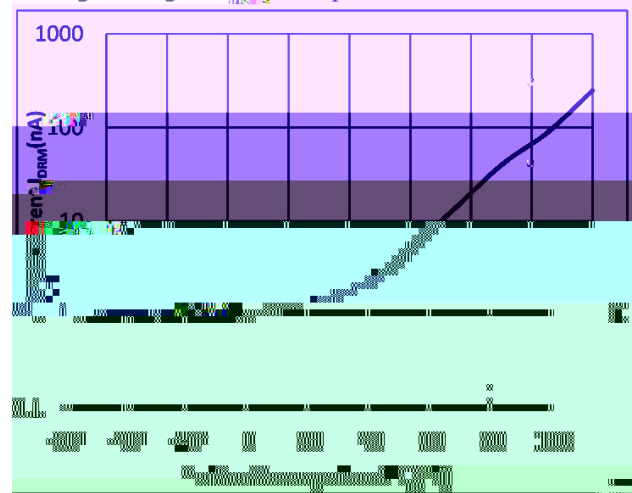


Fig.6 Leakage current vs Temperature





Preheat temperayure	Ts	150	200	
Preheat time	ts	60	120	s
Ramp-up ratea(T _L to T _P)	-	-	3	/s
Liquidus temperature	T _L	217		
Time above T _L	t _L	60	150	s
Peak temperature	T _p		260	
Time during which T _c is between (T _P -5) and T _P	t _p	-	30	

