

XL-304SURC

F3

技术数据表

特点（

自性参数

Consumed power	Pd	70	mW
Max Continuous Forward Current	IF	20	mA
Peak Forward Current	IFp	80	mA
Operating ambient temperature	Topr	-20 C ~ +85 C	
Storage ambient temperature	Tstg	-40 C ~ +85 C	
Welding conditions	Tsol	reflow soldering 240°C 6s manual welding 300°C 3s 2.0mm	

Lum

亮度分档

:

代码	最小值	最大值	单位	测试条件
A5	400	500	mcd	IF=20mA
A6	500	700		
A7	700	900		
A8	900	1200		

电压分档

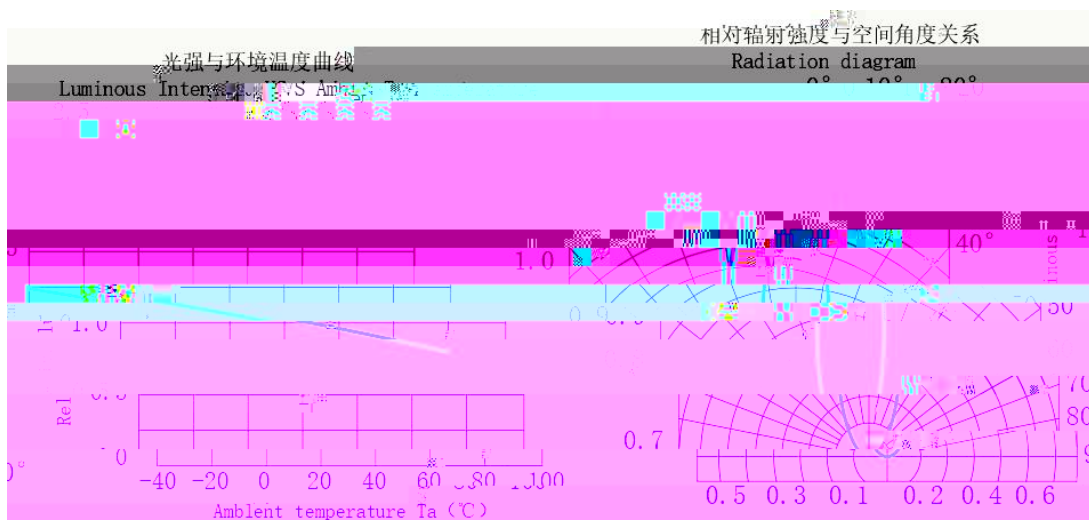
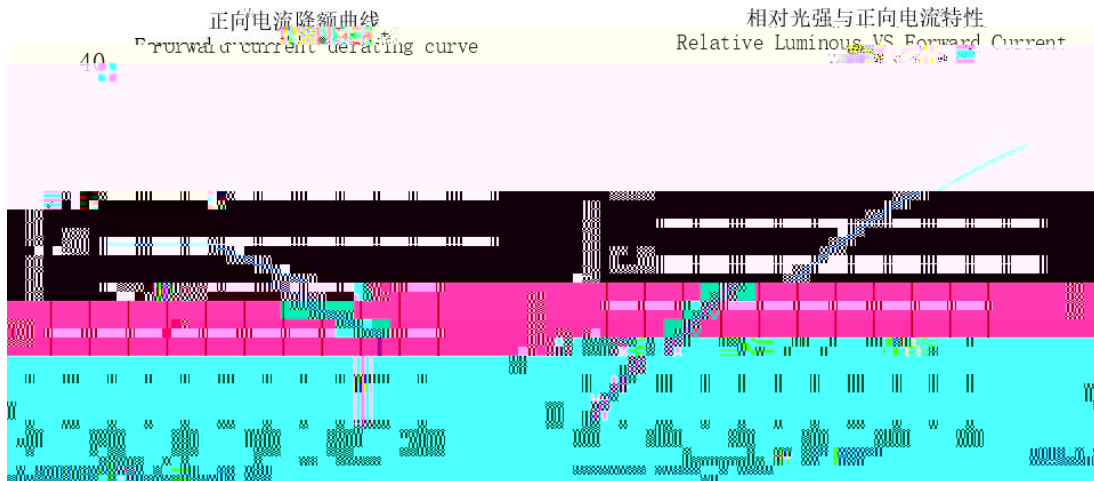
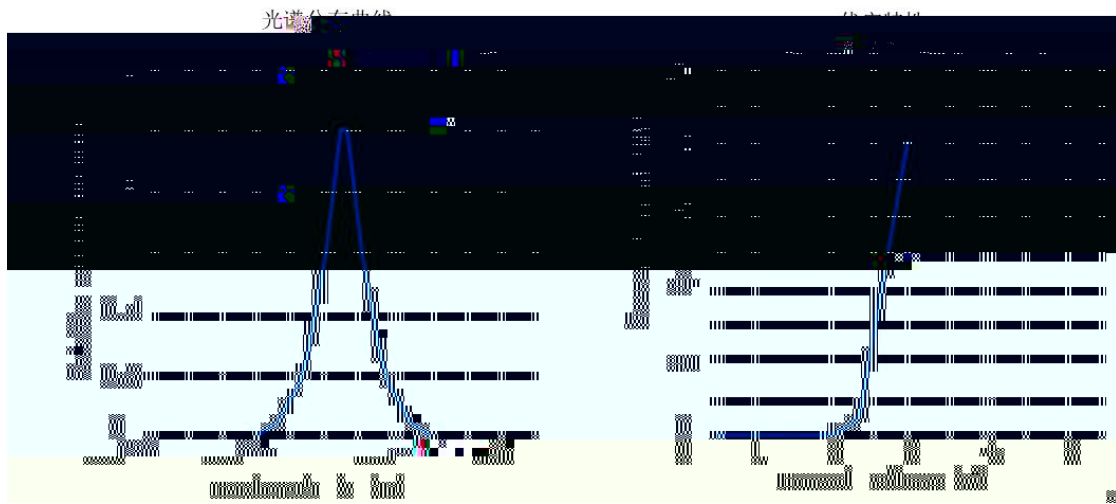
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代码	最小值	最大值	单位	测试条件
N12-7	1.8	2.0	V	IF=20mA
N12-8	2.0	2.2		
N12-9	2.2	2.4		

波长分档

代码	最小值
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典型特性曲线



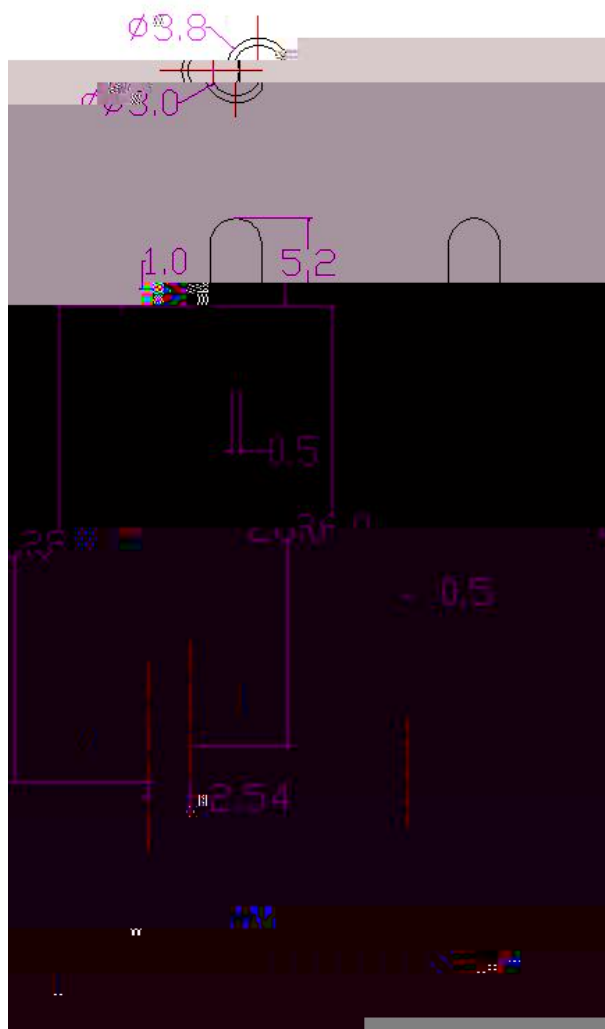
25±5 /Note If not otherwise indicated the test environment temperature is 25±5

可靠性试验

Reliability Test Items And Conditions

Class	Test item	Testing environment	Testing time	Qty	Fail qty
Endurance test	Working life	Ta=25 ± 5 , IF=20mA	1000hrs	22 PCS	0/1
	High temperature and high humidity experiment	Ta= 85 ± 5 , RH= 85 ~ 90%	1000hrs	22 PCS	0/1
	High-temperature storage	Ta= 85 ± 5	1000hrs	22 PCS	0/1
	Low temperature storage	Ta= -40 ± 5	1000hrs	22 PCS	0/1
Environmental testing	Cold and hot cycle	100 ± 5 30mins -40 ± 5 5mins 30mins	100 Circles	22 PCS	0/1
	Hot and cold impact	105 ± 5 5mins -45 ± 5 5mins	100 Circles	22 PCS	0/1
Mechanical Test	Resistance to Soldering Heat	T.sol= 250 ± 5	2times	22 PCS	0/1
	Lead Integrity	Load 2.5N(0.25kgf) 0 ° ~ 90 ° ~ 0 °	3times	22 PCS	0/1

外形尺寸



(Note)

1.

Dimensions are in millimeters.

2.

$\pm 0.50\text{mm}$

Tolerances unless mentioned are $\pm 0.50\text{mm}$.



使用注意事項 (1)

1.

LED

LED

This LED can be used in some ordinary electronic equipment, such as office equipment, communication equipment, house decoration, if LED is used in some high reliability requirements, such as air transportation, traffic control and medical liao equipment, must refer to the information provided by sales.

LED

30

70%

LED

Storage environment of LED with temperature not exceeding 30 and relative humidity not exceeding 70%.It is recommended that LDE be used in the original box for no more than three months. If longer storage time is required, put it in the drying box and add desiccant or filled with nitrogen.

3

Special care must be taken when cleaning colloids with chemicals, as some chemicals have damage to the colloidal surface and cause fading such as trichloroethylene, propylene, ketone, etc.It can be wiped and soaked with ethanol for no more than 3 minutes at room temperature.

1

2

It must be 2 mm from the colloid to bend the bracket.

2

Support forming must be done with fixtures or by a professional.

3

Support forming must be completed before welding.

4

The pins and spacing are the same as on the circuit board.

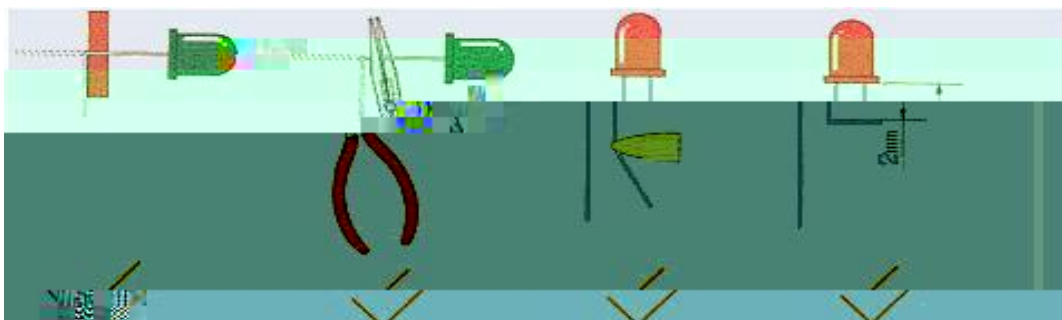
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LED

PCB

LED

Welding must be performed at normal temperature and when LED is normally welded to the PCB plate, avoid applying mechanical pressure at LED pins at a minimum.



使用注意事項 (2)

Precautions (2)

2mm

LED

LED

When welding, welding must be conducted below 2mm of colloid bottom. When welding, try to avoid soaking LED colloid. After welding, avoid adding external force on the pin or shaking LED colloid.

LED

LED

A

LED

LED

In the current driving mode of LED, if LED is multiple in parallel, it is recommended to use line A and add a flow limit resistance to each LED to ensure the consistent brightness of LED.

