



No. :XL-1005UWC

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No. : XL-1005UWC

Reliability Tests And Conditions

Class	Min	Testing environment	Testing time		Reference standard
Working life	20mA	Continuous lighting at the maximum rated current at room temperature	1000	1000 hours	MIL-STD-750D:1026
			-24	+72)	MIL-STD-883D:1005
			-24hours	+72hours	JIS C 7021:B-1

IR-Reflow In-Board, 2 Times
Ta= 85±5 °C, aging time

Endurance
test

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INTERNET Q

“**我愛人，人愛我**”——王明、李德

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\\人#B,•9

+Δμ₀₁₂

JAW 11

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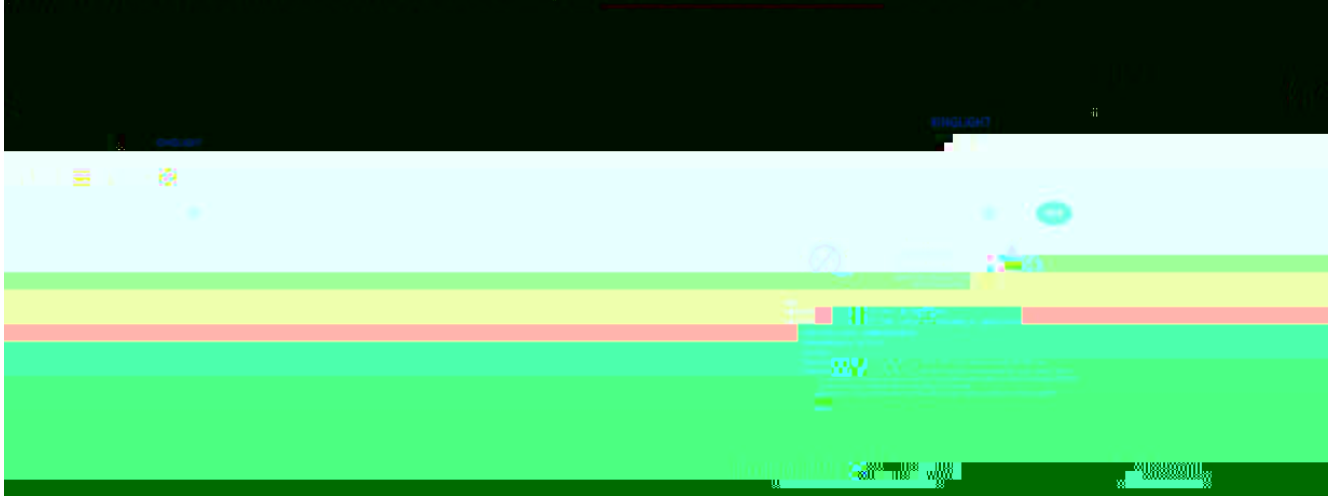




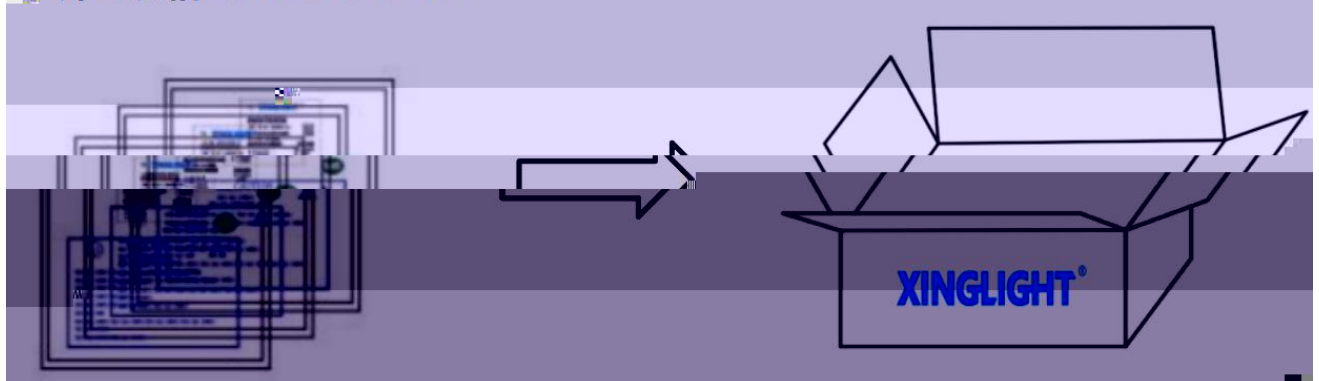
包装 (2)

Packaging (2)

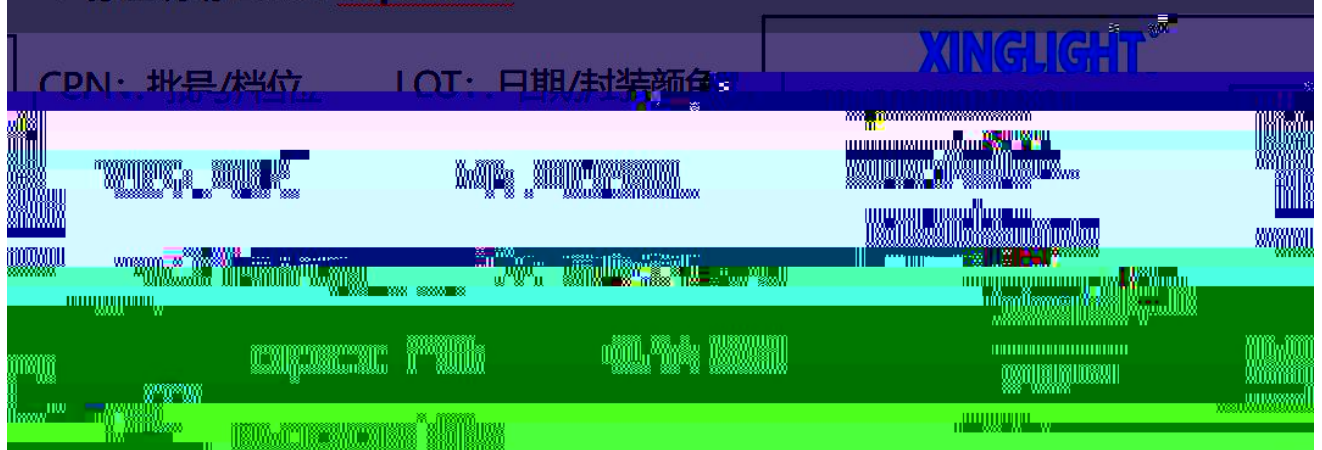
◇ 防潮抗静电包装 Moisture Proof and Antistatic ESD Bag



◇ 外包装箱 Cardboard Box



◇ 标签说明 Label Expansion



焊接指导 (1)

Guideline for Solder

使用烙铁手工焊接

30 W

300

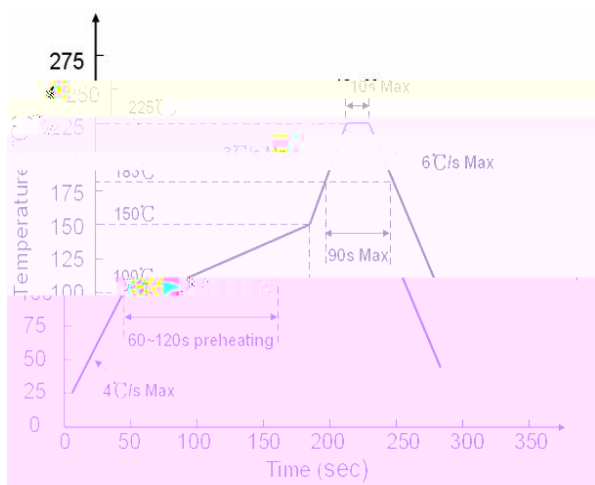
3

LED

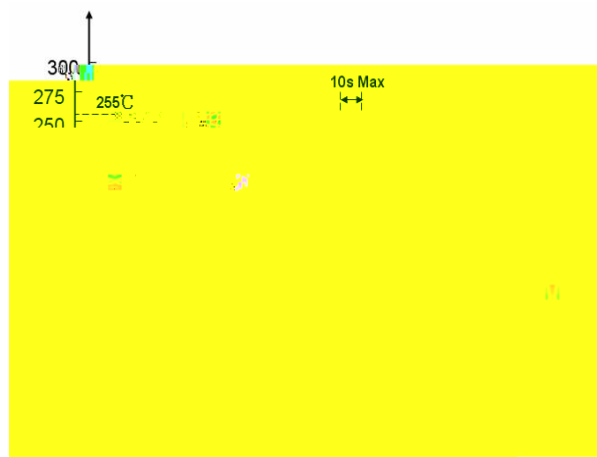
Manual welding is recommended only for repair and heavy industry situations. A soldering iron of less than 30W is recommended to be used in Hand Soldering. Please keep the temperature of the soldering iron under 300 while soldering. Each terminal of the LED is to go for less than 3 second and for one time only. Be careful because the damage of the product is often started at the time of the hand soldering.

使用烙铁

Use the conditions shown in the under Figure of Pb -Free Reflow Soldering.



Lead process



lead free

Reflow soldering should not be done more than two times.

LED

Stress on the LEDs should be avoided during heating in soldering process.

After soldering, do not deal with the product before its temperature drop down to room temperature.

240 ± 5 /6S

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